

Amendment under Ex Parte Quayle Practice  
U.S. Application No. 10/676,978

**AMENDMENTS TO THE SPECIFICATION**

**Please replace the present title with the following amended title:**

**METHOD FOR ASSEMBLING A MAGNETIC TAPE CARTRIDGE**

**Page 1, lines 1-2 are amended as follows:**

This is a divisional of Application No. 10/158,854 filed June 3, 2002, now U.S. Patent No. 6,857,593 issued February 22, 2005; the disclosure of which is incorporated herein by reference.